

Date: Tuesday, 2/7/2006 1:06:33 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARPLATE
Job Number	: 25728		
Estimate Number	: 10610		
P.O. Number	: N/A	Part Number	: D33197
This Issue	: 2/7/2006 S.O. No. : N/A	Drawing Number	: D3319 REV. B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/14/2006
Checked & Approved By	: <u>A</u>	Qty:	20 Um: Each
Comment	: Est: A 05.05.12 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000521

Email or Ship DXF file to vendor

Laser Cut flat pattern per Dwg D3319

Possible Supplier: Industrial Laser

Material release note is required

Handwritten: 06/02/07

2.0	D33197F	Wearplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

WEARPLATE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

Handwritten: 06/15/08 (20)
 C206102122 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per inspection template D3319-7T1

Handwritten: 06/05/09

PTD

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

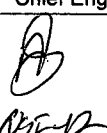
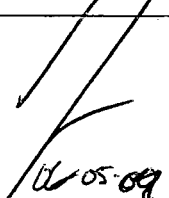

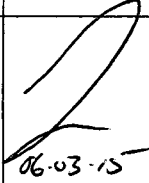
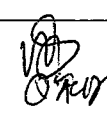
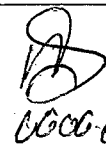
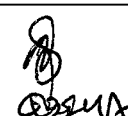
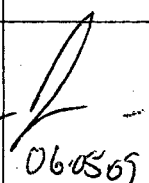
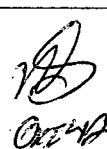
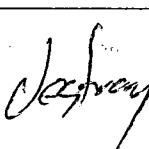
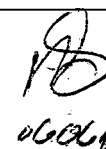
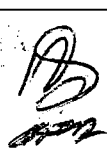
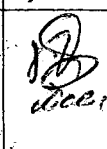
Deburr if necessary

Handwritten: SAD 06.05.11 20
 H.M 06/06/19 (16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	1						

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/06/22

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-03-15	1	Wearplates made to Rev. A., W/O calls for Rev. B.		Return parts to supplier, And ensure supplier has updated dwg Rev. B.	06-03-15			
06-05-09	1	Wearplates made to Rev. B. but holes 0.1ms short by .050. Dwg. 316 X .602 / Part 0316XSS3.		holes to be elongated as per Dwg. by hand. Used wearplates. This time only. Parts to be made in house.	MS 06-04-16			
06/06/16	1	4 parts scrap when remachining holes to good dim. parts wowed in vice.			MS 06-06-16			

NOTE: Date & initial all entries

Date: Tuesday, 2/7/2006 1:06:34 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 25728

Part Number: D33197

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form using DT8326 & DT8261 as per Dwg D3319 Rev: B

SB 04/06/17

(16)

7.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

060619 (16)

8.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld hard surface using D3319-7T2 per QSI 004 and Dwg D3319 Rev: B

Qty	Part Number	Description	Batch
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A/R	N/A	7560 Hardcoat Rod	<u>M100780</u>
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M.F. 06-06-20

(16)

9.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 06-06-20

(16)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

DL 04/06/21

(16)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FL 06 06 22

(16)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify on inside surface using a permanent fine point marker with the following:

TCCA-PDA, Dart Aerospace Ltd.

P/N: D3319-7, B/N: BXXXXX

For Product Eligibility see PDA05-18

and Stock

Location: 57361

4 060622

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/7/2006 1:06:34 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 25728

Part Number: D33197

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

DC

DOCUMENT CONTROL



(16)

Comment: DOCUMENT CONTROL
Inspection Level 21

Handwritten signature and date: 06/06/20

Job Completion



Handwritten signature and date: U 06-06-22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



New Zealand Steel Limited
Glenbrook, South Auckland
Postal: Private Bag 92121, Auckland, New Zealand
Telephones: (09) 375 8989 / 375 8111 Auckland
(09) 235 8089 / 235 3535 Waiuku
Fax: (09) 375 8999

TEST CERTIFICATE

Ref: 5748/25194

Reissued 1/12/2005

CUSTOMER		Wilkinson													P50916D1001													SPECIFICATION													ASTMA1008 CS Type A													CERTIFICATE No													TC122435													
CUSTOMER O/N		90-21N-963																											PRODUCT													CRA WIDE COIL													PAGE													1 of 1												
MILL O/N		507683																											DIMENSIONS													0.114" x 48" x Coil													DATE													29 November 2005												
PACK NUMBER		HEAT No		CHEMICAL COMPOSITION PERCENT																			MECHANICAL TESTS (TEST SPECIFICATION -														ASTMA370)																																											
				C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	B	N2	CE()	BEND	YIELD	T.S.	%ELONG	HARDNESS	r	LENGTH																																																						
				x100				x1000										x10000			x100		180°				G.L.=	HRB	()	(feet)																																																		
R9-471775-00		644609		4	TR	20	8	11	11	17	23	1	6	1	1					Good				51		794																																																						
R9-471776-00		644609		4	TR	20	8	11	11	17	23	1	6	1	1					Good				51		682																																																						
R9-471777-00		644609		4	TR	20	8	11	11	17	23	1	6	1	1					Good				54		768																																																						
R9-471778-00		644609		4	TR	20	8	11	11	17	23	1	6	1	1					Good				54		640																																																						

P10521

YIELD (A)=0.2% PROOF STRESS (B)=LOWER YIELD STRESS	GAUGE LENGTH (G.L.) (A)=200mm (C)=80mm (E)=2" (B)=50mm (D)=5.65 S ₀ (F)=8"	PLASTIC STRAIN RATIO (r) (A)=r ₀ (C)=r ₄₅ (B)=r ₉₀ (D)=(r ₀ +r ₉₀ +2r ₄₅)/4	IMPACT TEST (A)=10mm x 10mm (B)=7.5mm x 10mm	(C)=5mm x 5mm (D)=2.5mm x 10mm (E)=5mm x 10mm	CARBON EQUIVALENT VALUE (CE) (A)=C+Mn/6 (B)=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15	(C)=C+Mn/6+Si/24 (D)=

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Satish Misra*
QC METALLURGIST



New Zealand Steel Limited
Glenbrook, South Auckland
Postal: Private Bag 52121, Auckland, New Zealand
Telephones: (09) 375 8999 / 375 8111 Auckland
(09) 235 8089 / 235 3535 Waiuku
Fax: (09) 375 8959

TEST CERTIFICATE

Ref: 550724541

CUSTOMER		Wilkinson P50707DI002										SPECIFICATION					ASTMA1008 CS Type A					CERTIFICATE No			TC120140	
CUSTOMER O/N		90-21N-830										PRODUCT					CRA WIDE COIL					PAGE			1 of 1	
MILL O/N		497550										DIMENSIONS					0.044" x 48" x Coil					DATE			17 October 2005	
PACK NUMBER	HEAT No	CHEMICAL COMPOSITION PERCENT															MECHANICAL TESTS (TEST SPECIFICATION - ASTMA370)									
		C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	B	N2	CE ()	BEND	YIELD	T.S.	%ELONG	HARDNESS	r	LENGTH		
		x100			x1000												x10000		x100		180°				G.L.=	HRB
R9-467017-00	644043	5	TR	20	14	17	12	17	29	1	8	1	1					Good				52		1965		
R9-467018-00	644043	5	TR	20	14	17	12	17	29	1	8	1	1					Good				52		1939		
R9-467896-00	644286	5	TR	20	12	16	12	17	24	5	5	1	1					Good				49		2031		
R9-467897-00	644286	5	TR	20	12	16	12	17	24	5	5	1	1					Good				49		1932		
R9-467898-00	644286	5	TR	20	12	16	12	17	24	5	5	1	1					Good				50		2031		
R9-467899-00	644286	5	TR	20	12	16	12	17	24	5	5	1	1					Good				50		1808		
R9-468376-00	644291	5	TR	18	8	20	14	16	18	1	5	1	1					Good				45		1978		
R9-468377-00	644291	5	TR	18	8	20	14	16	18	1	5	1	1					Good				45		1955		

YIELD		GAUGE LENGTH (G.L.)		PLASTIC STRAIN RATIO (r)		IMPACT TEST		CARBON EQUIVALENT VALUE (CE)	
(A)=0.2% PROOF STRESS	(A)=200mm	(C)=80mm	(E)=2"	(A)=r0	(C)=r45	(A)=10mm x 10mm	(C)=5mm x 5mm	(A)=C+Mn/6	(C)=C+Mn/6+Si/24
(B)=LOWER YIELD STRESS	(B)=50mm	(D)=5.65 % So	(F)=8"	(B)=r90	(D)=(r0+r90+2r45)/4	(B)=7.5mm x 10mm	(D)=2.5mm x 10mm	(B)=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15	(D)=

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Satish Misra*
QC METALLURGIST

B60112MD007-1 T M INDUSTRIAL (P50707DI002.644043)

MATERIAL TEST/INSPECTION CERTIFICATE



YIEH MAU CORP.

INVOICE NO. : F05MB11

COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

90270962

1. 廠址:高雄縣林竹塹安路345號
345, SHUN-AN RD. LU CHU HSIANG
KAOHSUNG TAIWAN R.O.C.
TEL: (07) 5972885 FAX: (07) 5973903
CERTIFICATE NO: F05MB11
DATE OF ISSUE: 12/30/2005
PAGE: 3/3

SPECIFICATION : AISI 304

CUSTOMER : INTEGRIS METALS LTD.

ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test CL=50 mm					Chemical Composition (%)							
			KGS	LBS			Y.S. (N/mm ²)	T.S. (N/mm ²)	EL (%)	HRE	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.																			
7425-5850	22GA'48"X 96"	1	1,402	3,091	YU235490	49S14258A-222	285	659	54	60	155	4.1	48	122	33	7	810	1813	3.4
7425-5951	22GA'48"X120"	1	1,393	3,071	YU235490	49S14258A-221	285	659	54	60	155	4.1	48	122	33	7	810	1813	3.4
7425-8310	20GA'48"X 96"	1	1,407	3,102	YU140210	4BS20593A-3	272	667	65	79	161	5.3	52	120	35	8	804	1826	2.9
7425-2494	18GA'48"X 96"	1	1,428	3,148	YU236347	4BS20581A-3	285	662	54	62	160	5.3	57	120	32	6	812	1809	2.8
7425-5059	16GA'48"X 96"	1	1,441	3,177	YU236397	4BS20473B-3	305	656	53	64	168	4.3	55	120	35	7	803	1807	3.4
7425-5059	16GA'48"X 96"	1	1,441	3,177	YU236397	4BS20473B-4	305	656	53	64	168	4.3	55	120	35	7	803	1807	3.4
7425-5166	16GA'48"X120"	1	1,417	3,124	YU236397	4BS20473B-5	305	656	53	64	168	4.3	55	120	35	7	803	1807	3.4
7425-5166	16GA'48"X120"	1	1,415	3,120	YU236397	4BS20473B-6	305	656	53	64	168	4.3	55	120	35	7	803	1807	3.4
7425-8053	14GA'48"X120"	1	1,414	3,117	YU140146	4BS20106A-6	313	647	53	84	163	4.2	50	110	33	10	816	1844	3.1
7425-8053	14GA'48"X120"	1	1,416	3,122	YU140146	4BS20106A-7	313	647	53	84	168	4.2	50	110	33	10	816	1844	3.1
7425-8277	14GA'60"X120"	1	1,495	3,172	YU140018	4BS19461B-3	306	672	50	65	173	4.9	47	118	32	10	804	1830	2.8
7427-3539	12GA'48"X120"	1	1,444	3,183	YU236346	4BS20448A-13	300	656	51	84	167	4.1	49	124	33	7	810	1817	3
7427-3539	12GA'48"X120"	1	1,444	3,183	YU236346	4BS20448A-14	300	656	51	84	167	4.1	49	124	33	7	810	1817	3
7427-4242	12GA'60"X144"	1	1,368	3,016	YU140018	4BS19448A-11	304	654	50	84	167	4.9	47	118	32	10	804	1830	2.8
7427-4242	12GA'60"X144"	1	1,368	3,016	YU140018	4BS19448A-12	304	654	50	84	167	4.9	47	118	32	10	804	1830	2.8
			15	21,231	46,813														
NO MERCURY CONTAMINATION																			
Read test record for all Heat NO																			

15 21.231 46.819

note:

NO MERCURY CONTAMINATION

Bend test: good for all Heat NO.

I HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS

BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 457634 (VANCOUVER)
- SALES CONTRACT NUMBER: F05MB11
- DOCUMENTARY CREDIT NUMBER: ILCMP003168



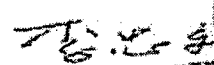
YIEH MAU CORP.

Lin Kuo Hsing
Manager of Quality Assurance Section



P41123PC002

Certified in accordance to Pressure Equipment Directive 97/23/EC Annex I,
Paragraph 4.3 by TÜV Anlagentechnik GmbH (Notified Body Identification No. 0035)
Inspection Certificate EN10204-3.1B

Taiyuan Iron and Steel(Group)Co.,LTD NO.2 jiancaoping, Taiyuan, Shanxi, P.R.China TEL: (0351)3013328 FAX: (0351)3017816 http://www.tisco.com.cn E-mail: tgbxg@tisco.com.cn				INSPECTION CERTIFICATE							
				MATERIAL		AISI304 No.2B Finish					
				SPECIFICATION		ASTM A240/A480 ASME SA240/SA480					
				L/C NO.							
				CERTIFICATE NO.		200412110					
DATE OF ISSUE		/ /									
CUSTOMER				CONTRACT NO.		DATA OF					
Marubeni-Irocho Steel CA.				Y-947		2004/12/20					
Product		Melting furnace		Inspectors stamp		Mark of the Manufacturer					
COIL		E+VOD				Shanxi Taiyuan Stainless Steel Co.,Ltd					
NO.	Heat No.	Coil No.	Quantity	Dimensions		Weight (kg)					
1	4405025	4A11-303-12B	1	11GA x 48 x C		4358					
2	4404509	4A10-356-12B	1	14GA x 48 x C		3920					
3	QHLL0164	4A12-141-3ZJ	1	14GA x 48 x C		4972					
4	Y408037	4A12-373-4ZD	1	12GA x 48 x C		4382					
5	Y408037	4A12-374-4ZD	1	12GA x 48 x C		4347					
6	Y408037	4A12-375-4ZD	1	12GA x 48 x C		4257					
7	4405608	4A12-341-1ZJ	1	12GA x 48 x C		3793					
Chemical Composition											
Heat No.	C	Si	Mn	P	S	Cr	Ni	Cu	Al	Mo	N
4405025	0.060	0.470	1.340	0.020	0.002	18.050	8.100				0.059
4404509	0.050	0.470	1.350	0.021	0.002	18.080	8.120				0.060
QHLL0164	0.052	0.546	1.077	0.027	0.003	18.300	8.080				0.044
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
4405608	0.060	0.510	1.350	0.021	0.002	18.090	8.100				0.055
Mechanical Properties											
Test No.	Tensile R _m N/mm ²	R _{0.2} Yield _{0.2%} N/mm ²	R _{p0.01} Yield _{0.01%} N/mm ²	Elongation A5%	Corrosion Tests	Hardness					
						HRB	HV	HRC			
4405025-T	610	255		65		83					
4404509-T	655	265		61.5		84					
QHLL0164-T	660	275		58.5		83					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		83					
4405608-T	655	275		61.5		84					
Surface and dimensions controlled: 											
Work Inspector: 											



宝山钢铁股份有限公司
BAOSHAN IRON & STEEL CO., LTD.

制造厂: 宝钢分公司
Manufacturer: BAOSTEEL BRANCH

产品质量证明书

INSPECTION CERTIFICATE

上海市宝山区同济路 1800 号 邮编 201900
1800 TONGJI ROAD, BAOSHAN DISTRICT
201900 SHANGHAI, P.R. CHINA
TEL (021)26648888
FAX (021)26648000

ORIGINAL

订货单位 CUSTOMER	BAOSTEEL AMERICA INC.	P5081901001	产品名称 PRODUCT	COLD ROLLED STEEL SHEET IN COILS		
收货单位 PURCHASER	BAOSTEEL AMERICA INC.		代号 CUSTOMER'S NO.	900003	证书号 CERTIFICATE NO.	LF1019401001 03
标准 SPECIFICATION	ASTM A1008 CS TYPE B		客户订单编号 CUSTOMER ORDER NO.			
			签发日期 DATE OF ISSUE	2005/11/16	交货日期 DATE OF DELIVERY	2005/11/16
			许可证号 LICENSE NO.		合同号 CONTRACT NO.	LF10194A01

序 号 NO.	钢卷 / 捆包号 COIL/PACK NO.	件 数 QTY	炉 号 HEAT NO.	规格及重量 MATERIAL DESCRIPTION					化学成分 CHEMICAL COMPOSITION % (熔炼分析 HEAT ANALYSIS)												拉伸试验 TENSILE TEST (G.L. = L2)					弯 曲 TEST	硬度 HARD NESS	杯 突 mm	BH 值 MPa
				厚度 THICK	宽度 WIDTH	长度 LENGTH	张 数 SHEETS	重量 MASS (kg)	C	Si	Mn	P	S	TAI							屈服 Y.S.	抗拉 T.S.	伸长 EL						
				mm					x10 ²	x10 ²	x10 ²	x10 ⁴	x10 ⁴	x10 ⁴	x10	x10	x10	x10	x10	x10	MPa		%	值	值				
1	109976102	1	127336					8580	3	1	24	18	10	48							158	309	46						
2	109976103	1	127336					8625	3	1	24	18	10	48							158	309	46						
3	109976104	1	127336					6468	3	1	24	18	10	48							158	309	46						
4	109976302	1	127336					8810	3	1	24	18	10	48							155	309	44						
5	109976303	1	127336					8865	3	1	24	18	10	48							155	309	44						
6	109976304	1	127336					8310	3	1	24	18	10	48							155	309	44						
7	110003302	1	127336					8580	3	1	24	18	10	48							158	305	45						
8	110003303	1	127336					8265	3	1	24	18	10	48							150	305	45						
9	110003304	1	127336					8475	3	1	24	18	10	48							150	305	45						

合计 Total 9 74970 SIZE: 0.0470" NOM X48.0000"X

备注
REMARKS

注释
NOTES

Y.S. = YIELD STRENGTH T.S. = TENSILE STRENGTH EL = ELONGATION G.L. = GAUGE LENGTH L1 = 5.65 SORT (FO) L2 = 50MM L3 = 80MM L4 = 200MM L5 = 11.3 SORT (FO)
*01: HRB *02: HRF *03: HR30T *04: HV *05: HR15T *06: ERICHSEN

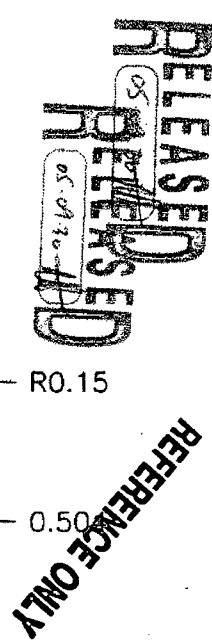
会验者
SURVEYOR TO

本产品已按上述要求进行制造和检验, 其结果符合要求, 特此证明。
WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE
MATERIAL SPECIFICATION.

Feng Xiang
制造管理部部长
MANAGER OF MANUF. MANAGEMENT DEP.

960117MD09-1 T M INDUSTRIAL (P5081901001)

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7500 TYPICAL COAISI 1010-1025 OR ASTM A36/A366/A1008/22R CSA G40-21,
WELD 50W/60W/70W SERIES STEEL, 18 GAUGE (0.048 THICK)

POWDER COAT GREY SANDTEX (REF.4.3.5.6) PER DAF

9) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

4) G PART IS SYMMETRICAL ABOUT CENTERLINE

5) ALL DIMENSIONS IN ~~INCHES~~ CENTIMETERS

6) WELD PER PART OF (SCALE 1:1)

7) IDENTIFY ON INSIDE SURFACE AS INDICATED USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD., P/N D3319-7 B/N BXXXXX,
FOR PRODUCT ELIGIBILITY SEE PDA05-18"

[illegible]

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 $3.526 \rightarrow 3.82$

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